

Date: Wednesday, 29/04/2009 3:01:53 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 47601	
Estimate Number : 10125	
P.O. Number :	Part Number : D2071
This Issue : 29/04/2009 S.O. No. :	Drawing Number : D2071 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : D
Previous Run : 42510	Material : <i>82105</i>
Written By :	Due Date : 29/04/2009 Qty: <i>10</i> Um: Each
Checked & Approved By : <i>JUD 09.04.29</i>	
Comment : Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM Est: E 06.04.05 Revised Step 1 KJ/JLM Est Rev: F 08-12-15 rev.D as per dwg (ECN08-85p) DD verified by: EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------

**Comment:** PURCHASINGIssue P/O: *8707*

Purchase Part Number: 56V03-36

Possible Supplier: Danco

Material release note is required

*C209/04/30**(10)*

2.0	56V0336	CABLE ASSY
-----	---------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

P-9/05/13 (10)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------

**Comment:** DIMENSIONAL CHECK*S09/05/14 (X10)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock with Dart P/N & B/N

Location: *222**NA 09/05/14 (10)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/04/2009 3:01:54 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 47601

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/19 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-05-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

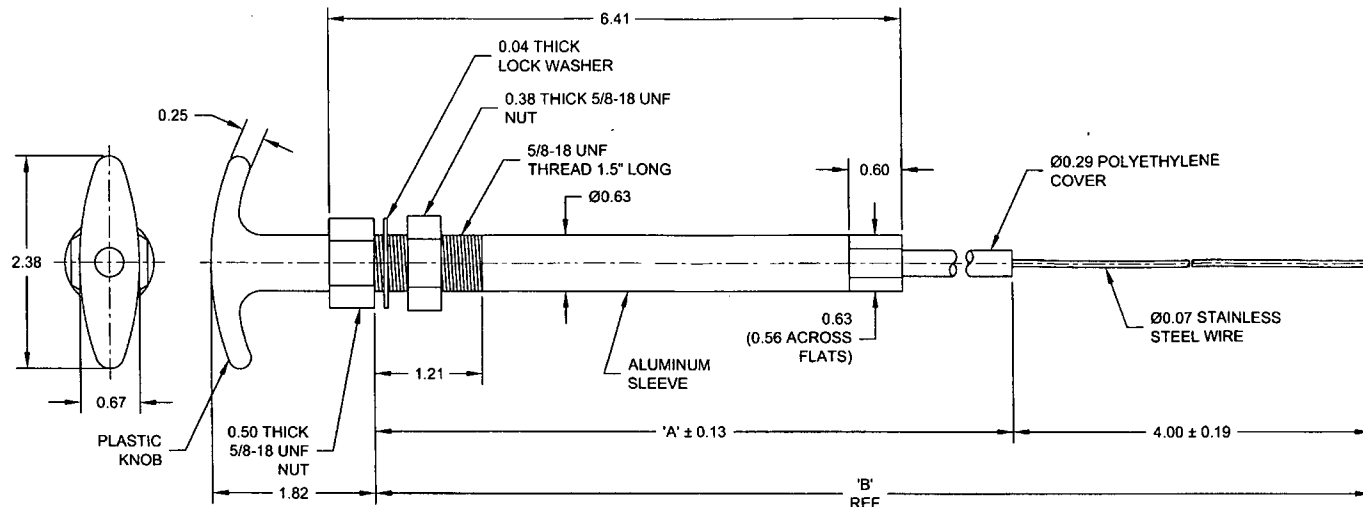
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



DART P/N	LENGTH 'A'	LENGTH 'B' (LENGTH 'A' + 4.00)	SUPPLIER	SUPPLIER P/N
D2071	32.00	36	DANCO	56V03-36
D2071-3	38.00	42	DANCO	56V03-42

RELEASED
09/01/12

D	UPDATED TO CURRENT DRAWING STANDARDS; ADDED P/N D2071-3 (ZN B6-1). REASON: LONGER CABLE REQUIRED FOR MIRRORS INSTALLED ON B407	MB	08.12.04
C	RE-DRAWN	CB	06.10.18
B	CHANGE TO DANCO P/N 56V03-36	-	06.03.10
A	ADD CABLE CRAFT P/N 56V00-3-36	-	97.05.08
REV.	DESCRIPTION	BY	DATE
DESIGN	CA		
DRAWN	CA		
CHECKED	CA		
MFG. APPR.	CA		
APPROVED	CA		
DE APPR.	CA		
DATE	08.12.04		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. D
D2071 SHEET 1 OF 1
TITLE SCALE
CABLE NTS

COPYRIGHT © 1997 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17001

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A



EQUIPMENT INC.

INVOICE#: 7158691

JOS #

Page#: 1

Date: 05/12/09

* SURREY, BRITISH COLUMBIA *

711688

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7
613-632-5200

P.O.# 8707

PST# 787810

VIA FEDEX# 151793240

REP#2 100 ORD TKR: GD

Ordered	Shipped	Qty	Description	Unit	Price	Ext.
---------	---------	-----	-------------	------	-------	------

10.00

10.00

0.00

59V00-3-36

DART TWIST LOCK CABLE

EA

62.82

628.20

809/05/14

All returns subject to approval and receipt of change.
No return on custom cables, electrical components, seals, or special orders.



EQUIPMENT INC.

CALGARY, ALBERTA
308 - 53 AVENUE S.E.
T2H 0N3
(403) 253-6421
FAX 253-1873
TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA
9111 - 41 AVENUE
T6E 6M5
(780) 468-5151
FAX 468-1565
TOLL FREE 1-888-815-7743

EDMONTON, ALBERTA
11616 - 170 STREET
T5S 1J7
(780) 486-6161
FAX 486-6163

SURREY, B.C.
9475 - 192 STREET
V4N 3R7
(604) 888-0513
FAX 888-1036
TOLL FREE 1-800-665-0644

REGINA, SASK.
1155 MacKAY STREET
S4N 4X9
(306) 721-9575
FAX 721-2214
TOLL FREE 1-800-363-2626

Subtotal	628.20
Freight	0.00
gst	31.41
Post	0.00
Under \$100	659.61
Under \$200	0.00
Under \$500	659.61

DUPLICATE

G.S.T. #R-136761772

SEE REVERSE FOR CONDITIONS

TERMS: NET 30 DAY

1.5 PCT CHARGED ON OVERDUE ACCOUNTS

DART

Purchase Order

Date Apr 30, 2009	Page 1
Purchase Order Number PO00008707	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
6297640

Vendor Address:

Danco Equipment Inc.
9475 - 192 Street
Surrey, BC V4N 3R7
Phone (604) 888-0513
Fax (604) 888-1036

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-DAN001	Apr 30, 2009	N30	Fedex	May 07, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
10.0000 <i>104/013</i>	56V0336	CABLE ASS'Y Comments: AS PER DWG D2071 REV. D B47601 DANCO P/N: 56V0336	07/05/2009	No	62.820000	Each	628.20
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST		31.41		included tax	
		GSTME		0.00			
		GSTND		0.00			
Entered By: <i>CL</i> CLAVOIE		Subtotal				628.20	
		Total tax				31.41	
		Total purchase order in					
Approved By: <i>U</i>		CAD Dollars				659.61	